



IND-EXPO CERTIFICATION LIMITED

INTEGRATED MANAGEMENT SYSTEMS CERTIFICATION SCHEME

STAGE II AUDIT REPORT

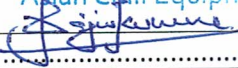
ISO 9001:2015

(ASIAN CHILL EQUIPMENT PVT LTD)



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1. NAME OF ORGANIZATION : Asian Chill Equipments Pvt Ltd
1. ADDRESS OF HEAD OFFICE : No:654/10,Industrial Estate, Golumadama Junction, Rathmalana Sri Lanka
2. ASSESSMENT SITE/S : Same as two
3. CONTACT DETAILS :
4.1 Name : Mr. Vajira K Silva Designation : Managing Director
4.2 Tel : +94 0112625337 Mobile : +94 0773524679 Fax : +94 0112625337
4.3 E-mail : vajira@asparai.com
4. NO. OF EMPLOYEES : 50
5. APPLICABLE STANDARD : ISO 9001:2015
6. FILE NO. : IMSC-QMS-
7. NACE CODE / SUBCATEGORY : <i>Division 25.9.9</i>
8. SCOPE OF CERTIFICATION : Design and manufacture of Food Display cabinets and Kitchen Equipment
9. CONFIRMATION FOR SCOPE OF CERTIFICATION : The scope is confirmed. <i>Asian Chill Equipment (Pvt) Ltd</i>  Signature <i>Director</i>
10. DATE OF AUDIT & Time : 2017/11/09
11. TYPE OF AUDIT : Stage II
12. AUDIT TEAM : Mr.D.N.S.Kuruppumullage Lead Auditor Ms.ChalaniJayasuriya Auditor



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13. AUDIT OBJECTIVES:

The objectives of this audit were:

- to confirm that the management system conforms with all the requirements of the audit standard;
- to confirm that the organization has effectively implemented the planned management system;
- to confirm that the management system is capable of achieving the organization's policy and objectives on quality management

14. ANY DEVIATIONS FROM THE AUDIT PLAN AND REASONS:None

15. ANY SIGNIFICANT ISSUES IMPACTING ON THE AUDIT PROGRAMME:None

16. AUDIT FINDINGS :

17.1 CONTEXT OF THE ORGANIZATION (4 of ISO 9001:2015):

Understanding the organization and its context (4.1 of ISO 9001:2015) :

Organization has determined the external and internal issues that are relevant to purpose and strategic direction to achieve the expected results from the quality management system. The organization is also having a mechanism to monitor and review those issues.

Understanding the needs and expectations of interested parties(4.2 of ISO 9001:2015):

Organization has identified interested parties that can affect the quality management system. The requirements of these interested parties have been determined by the organization. Organization has a system of monitoring and reviewing information of those interested parties.

Determining the scope of the quality management system(4.3 of ISO 9001:2015):

Organization has determined its scope based on the external and internal issues , the requirement of the interested parties , the product and services offered as well as the requirements of the ISO 9001:2015 standard.

Quality management system and its processes (4.4 of ISO 9001:2015):

Interactions of processes identified by the company is not adequate and effective (NCR 01)

17.2 LEADERSHIP(5 of ISO 9001:2015):



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Leadership and commitment (5.1 of ISO 9001:2015):

The top management has demonstrated the leadership and commitment with respect to quality management system and was aware about their responsibilities to maintain an effective quality system as per the quality policy and quality objective established compatible with company context and the strategic direction of the company.

Policy (5.2 of ISO 9001:2015):

Policy has not effectively communicated for employees and other interested parties (NCR 02)

Organizational roles, responsibilities and authorities (5.3 of ISO 9001:2015):

Top management has delegated responsibility and authority for relevant personals and it is communicated with in the organization. Company has also assign responsibility and authority with regard to requirements of the standard ensuring that the processes are delivering there expected outputs, reporting on performance of the quality management system back to the management including opportunities for improvement.

17.3 PLANNING(6 of ISO 9001:2015):

Actions to address risks and opportunities(6.1 of ISO 9001:2015):

Company has use the issues under clause number 4.1 and the requirements under 4.2 of the standard and as determine the risk and opportunities that are arising during the planning of quality management system. These include enhance desirable effects and prevention and reduction of undesired effect while achieving the improvements. The planning also ensures integration and implementation of action in to its QMS processes with evaluation of effectiveness.

Quality objectives and planning to achieve them(6.2 of ISO 9001:2015):

Quality objectives have been defined and established and are in line with the strategic direction.

Planning of Changes (6.3 of ISO 9001:2015):

Organization has a mechanism to determine the changes required to quality management system and carryout the same by planning, while considering the need for change and its expected results while ensuring the integrity of QMS.

17.4 SUPPORT(7 of ISO 9001:2015):

Resources (7.1 of ISO 9001:2015):

General (7.1.1 of ISO 9001:2015):

Organization has provided required resources for establish, implement, maintain and continually improve the quality management system by considering capabilities and constrains of existing recourses.

People (7.1.2 of ISO 9001:2015):

Organization also has provided personnel required to effectively implement the QMS and the activities related to QMS.

Infrastructure (7.1.3 of ISO 9001:2015):

Company has provided buildings, space for its intended operation with required utilities such as electricity, water, and information and communication technology. Company has also provided necessary equipment and vehicle required to transportation.

**INTEGRATED MANAGEMENT SYSTEMS CERTIFICATION SCHEME
STAGE II AUDIT REPORT – ISO 9001:2015****Environment for the operation of processes (7.1.4 of ISO 9001:2015):**

There were several safety lapses in the work shop area including fire safety

An Expired fire extinguishers , obstruction of fire points, unsafe insulation of gas cylinders , bending machine and cutting machine not controlled to prevent accidents (OB 01)

Monitoring and measuring resources (7.1.5 of ISO 9001:2015):

Company has provided equipment necessary to obtain valid and reliable results such as balances and pressure gauges. This equipment has been controlled by regular inspection and by calibration and calibration reports are available.

Organizational knowledge (7.1.6 of ISO 9001:2015):

Available organizational knowledge is sufficient to provide the expected service. Opportunities are given to the staff to acquire required organizational knowledge through experience, failures and successes and also knowledge gained from experiences acquired from education, training and customers.

Competence(7.2 of ISO 9001:2015):

Organization has determined the necessary competent level of staff members based on their duties and responsibilities to avoid undesired effect on performance and effectiveness of QMS. There education, training and experience is considered for this purpose. Where ever the gap between required competence and available competence exist. The training has been performing to acquire the necessary competency. All training records are available.

Awareness (7.3 of ISO 9001:2015):

The organization has given awareness to all the staff members on quality policy and objectives and there expected contribution from them to the effectiveness to the quality management system including improvements.

Communication (7.4 of ISO 9001:2015):

The company has identified and assign internal and external communication relevant to quality management system to different staff members depending on the responsibilities and authority down the hierarchy.

Documented information(7.5 of ISO 9001:2008):

Company has identified documented information required by the standard and documents required to be apply for effectiveness of QMS. Company has established a documented information control system for both documents and records. Including distribution, retrieval, storage and preservation, control of changes, retention and disposition.

17.5 OPERATION (8 of ISO 9001:2015):**Operational planning and control (8.1 of ISO 9001:2015):**

Company has planed, implemented and controlled the processes required to control the service and product provision. Company has established relevant criteria for the processes and the acceptance of service and products. As well as organization has controlled planned changes and it has noticed they have been reviewed the consequences of unintended changes and actions has taken to mitigate the same.



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Requirements for products and services (8.2 of ISO 9001:2015):

Customer communication (8.2.1 of ISO 9001:2015):

Company has been adequately addressed customer communication as it is important to their activities. Company provides information to their customers regarding to their products. customer complains and enquiries have been handled in appropriate manner.

Determining the requirements for products and services (8.2.2 of ISO 9001:2015):

Company has considered about statutory and regulatory requirements when defining the requirements for product and services.

Review of the requirements for products and services (8.2.3 of ISO 9001:2015):

The customer's requirement has confirmed by the company before acceptance of the customer order and conducts review prior to committed supply product to customers.

Changes to requirements for products and services (8.2.4 of ISO 9001:2015):

When amendment is required due to customer made aware of changing requirement for products company has ensured to change such requirement and amend the relevant documented information.

Design and development of products and services (8.3 of ISO 9001:2015):

Company makes all the products based on customer requirement which is conveyed to the company through marketing department. Product design is carried out by the design department and is reviewed by the Designer, production supervisor and marketing officer and submitted to the customer for validation. When the customer validation completed it is submitted to the Managing director/Chairman for approval and any changes required to the product during the design review process will be carried out and necessary validation and approvals are obtained.

Any changes required by the customer conveyed to the company which will be redesigned, reviewed and necessary validation and approvals are obtained. The documented information is maintained by marketing department under customer file.

Control of externally provided processes, products and services (8.4 of ISO 9001:2015):

General (8.4.1 of ISO 9001:2015):

Company has ensured the control of externally provided services including outsourced processes, purchasing, etc. Criteria for the evaluation, selection, monitoring of performance and re-evaluation of the performance of such activities has been carried out and documented information of those activities are retained and controlled.

Incoming inspection is carried out for all purchases. However in certain cases it is not effective (OB 02)

Type and extent of control (8.4.2 of ISO 9001:2015):

Externally provided processes are included in the quality management system and appropriate control have been implemented for both services provided and for intended output.

Information for external providers (8.4.3 of ISO 9001:2015):

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Company has mechanism to design the requirements including the quality and level of controls including communication channels and it is being conveyed to the company when the services are obtained.

Production and service provision (8.5 of ISO 9001:2015):**Control of production and service provision(8.5.1 of ISO 9001:2015):**

Production and service provision is carried out under controlled conditions.

Identification and traceability (8.5.2 of ISO 9001:2015):

Company has a mechanism to identify its products at different stages of production and Job number is issued for each products to identify the production details in case of need.

Property belonging to customers or external providers (8.5.3 of ISO 9001:2015):

Any item that is brought from out side by the customer will be recorded, preserve (if required) and kept with required identification and traceability until it is being used and handed over to the customer after completion of the function.

Preservation (8.5.4 of ISO 9001:2015):

Company has taken necessary steps to ensure that the product manufactured is kept protected during handling , packaging, storage, transmission or transportation and has taken necessary controls to protect from contamination.

Post-delivery activities (8.5.5 of ISO 9001:2015):

Once year guaranty period is given for products and every 4months service has provided. Any repaired carried out within the guaranty period free of charge except damages to glass component . However after the guaranty period servicing and repaired carried out only on customer request.

Control of changes (8.5.6 of ISO 9001:2015):

When changes required for production and services , company has reviewed requirement of the same and documented information has been retained under controlled condition.

Release of products and services (8.6 of ISO 9001:2015):

The company has a mechanism to release its products as per the customer request and in accordance with the agreement with the customer. Release of products will be authorized only after the final inspection and with the approval of the Marketing officer

Control of nonconforming outputs (8.7 of ISO 9001:2015):

When the product or service does not ensure required output, company has controlled to prevent their unintended use or delivery to the customers. Company has taken appropriate actions to correct the nonconformity, segregation of nonconforming product and inform the customers to prevent them from using same. The necessary documented information with regard to nonconforming products, its immediate disposition, analysis of root cause and the corrective action taken is retained.

17.6 PERFORMANCE EVALUATION (9 of ISO 9001:2015):**Monitoring, measurement, analysis and evaluation (9.1 of ISO 9001:2015):****General (9.1.1 of ISO 9001:2015):**

DOC. NO.: QP-06-F-04

Reviewed and approved by : Director

ISSUE NO. : 07 ISSUE DATE : 2016-09-15

Issued by : Management Representative



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Company has determined what needs to be monitored and measured, the methods for monitoring, measurement, analysis

Customer satisfaction (9.1.2 of ISO 9001:2015):

Customer survey, customer feedback and meeting with customer have been identified as essential requirements for the evaluation of customer satisfaction.

Analysis and evaluation (9.1.3 of ISO 9001:2015):

Organization has implemented a process to analyse and evaluate the data and evaluation obtains from monitoring and measurement activities. Such as customer complaint, customer satisfaction, performance of external providers, risk analysis.

Internal audit (9.2 of ISO 9001:2015):

Internal audit has been conducted and Internal audit report, internal audit plan and schedule, internal audit log and corrective action reports were available at the audit.

However Closing of corrective action and verification of effectiveness has been carried out on same day for certain nonconformities raised at the internal audit .(OB 03)

For certain non conformities root causes has not been analyse .
Ex:CAR no: 15, CAR NO: 17, CAR no: 18, CAR no:19 (NCR03)

Management review (9.3 of ISO 9001:2015):

Although Management review has been carried out,all the aspects has not been discussed at the management review meeting (Ex: monitoring and measurement results) and date & authority is not mentioned in the report (NCR 04)

17.7 IMPROVEMENT (10 of ISO 9001:2015):

General (10.1 of ISO 9001:2015):

Company has determined and selected opportunities for improvement and implemented necessary actions to meet customer requirements and to increase customer satisfaction.

Nonconformity and corrective action (10.2 of ISO 9001:2015):

Company has taken necessary actions to addressed nonconformities and corrective actions have been implemented for such nonconformities. Company has retained documented information as evidence of the nature of the NC and any subsequent action taken and results of corrective action taken.

Continual improvement (10.3 of ISO 9001:2015):

Company is committed to continually improve the effectiveness of the management system through the use of quality policy, quality objectives, audit results, analysis of data, management review, and corrective implementation.

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18. APPLICABLE LEGAL REQUIREMENTS: Company has obligations to comply with both the shop and office act and the factory ordinance. In addition company comply with other labour laws applicable such as EPF, ETF and Gratuity act ..

19. ANY UNRESOLVED ISSUES: None

20. OVERALL CONCLUSION OF THE AUDIT:

Audit is based on a sampling process of the available information at the point of auditing and the audit methods used were interviews, observation of activities and review of documentation and records. With consideration to the findings identified on thereport the overall conclusions of the audit are as follow:

- The management system documentation demonstrated conformity with the Requirements of the audit standard and provided sufficient structure to support implementation and maintenance of the management system. YES NO
- The organization has demonstrated effective implementation and maintenance /improvement of its management system. YES NO
- The organization has demonstrated the establishment and tracking of Appropriate key performance objectives and targets and monitored progress towards their achievement. YES NO
- The internal audit program has been fully implemented and demonstrates Effectiveness as a tool for maintaining and improving the management system. YES NO
- The management review process demonstrated capability to ensure the Continuing suitability, adequacy and effectiveness of the management system. YES NO
- Throughout the audit process, the management system demonstrated overall conformance with the requirements of the audit standard. YES NO



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21. MAJOR NON-CONFORMITIES:None

22. MINOR NON-CONFORMITIES:

- 1. Interactions of processes identified by the company is not adequate and effective (NCR 01)
- 2. Policy has not effectively communicated for employees and other interested parties (NCR 02)
- 3. Internal audit- For certain non conformities root courses has not been analyse .
Ex:CAR no: 15, CAR NO: 17, CAR no: 18, CAR no:19 (NCR03)
- 4. Although Management review has been carried ,all the aspects has not been discussed at the management review meeting (Ex: monitoring and measurement results) and date & authority is not mentioned in the report (NCR 04)

23. OBSERVATIONS:


- 1. There were several safety lapses in the work shop area including fire safety
Ex: An Expired fire extinguishers , obstruction of fire points, unsafe insolation of gas cylinders , bending machine and cutting machine not controlled to prevent accidents (OB 01)
- 2. Incoming inspection is carried out for all purchases. However in certain cases it is not effective (OB 02)
- 3. Closing of corrective action and verification of effectiveness has been carried out on same day for certain nonconformities raised at the internal audit .(OB 03)

4. RECOMENDATION FROM AUDIT TEAM:

The audit team concludes that the organization has has not established and maintained its management system in line with the requirements of the standard and demonstrated the ability of the system to systematically achieve agreed requirements for products / services within the scope and the organization’s policy and objectives.

Therefore the audit team recommends that, based on the results of this audit and the system’s demonstrated state of development and maturity, management system certification be:

Granted/ontinued the certification subjected to the completion and subsequent verification of corrective action for all major/minor non conformities raised /Suspended until satisfactory corrective action is completed.


.....
SIGNATURE OF LEAD AUDITOR

.....2017-11-09.....
DATE



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5. RECOMMENDATION BY AUDIT TEAM :

Recommended for certification subjected to submission of evidence for corrective action and time period for submission of evidence will be given two months from the date of Stage 2 audit.

.....2017-11-09.....
Date

Signature of Team Leader

.....2017-11-09.....
Date

Signature of Team Member -1

.....
Date

Signature of Team Member - 2

6. RECOMMENDATION BY CERTIFICATION MANAGER:

All NCRs have been closed, Recommended to certification.

.....2017/11/24.....
Date

Signature of Certification Manager

7. APPROVAL FOR SUBMISSION TO THE CERTIFICATION COMMITTEE:

Approved

.....2017/11/24.....
Date

Signature of Director

100-1000

